

DROP SAFE® FILTERS DS-M5 AND DS-M6-600

APPLICATIONS

Filtrair Drop Safe (DS) rigid filters serve as efficient pre or final filters in air intake systems of Gas Turbines, in any environmental condition (including offshore, marine) and in any climate (including tropical). They efficiently remove airborne particulate matter but also snow, mist and fog, acting as a filter and a coalescer in one. DS rigid filters are specially designed for the elimination and drainage of free water and air borne salt crystals. Where subsequent final filters are placed, they protect them not only from coarse dust but also from running in wet conditions, thus significantly prolonging their life and increasing their operational safety.

FILTER MEDIA

Filtrair manufactures its own thermally bonded synthetic media for DS rigid pocket filters. The depth loading media is of progressive structure for high dust holding capacity and contains an added hydrophobic treatment and tackifier throughout the medium depth to repel water and retain their operational safety.

WATER DROPLET SEPARATION TESTING

Filtrair tested its DS filters not only for particle separation (e.g. as per EN779 & ASHRAE 52.2) but also for water droplet separation. The latter is relevant when operating DS filters with air containing free water in droplet form (fog, mist, froth, salt water spray) to avoid that dissolved solids penetrating the filter in liquid form

FEATURES AND BENEFITS

- Unique - combined coalescer and particle filter in one
- For extreme environments: high moisture and water mist content, high velocity, offshore, marine, ...
- Patented sealed boot pocket design - coalesces water inside the pockets and drains it out upstream of filter
- Self-supporting, leak-free welded pockets - stay rigid when wet and in turbulent air - eliminating shedding
- Aerodynamic wedge-shape, tubular pocket spacers - minimum flow resistance and maximum dust holding
- Pockets water tight integrated in injection molded, impact-proof PU header - burst strength of > 6000 Pa
- Unique, proprietary, progressive Filtrair filter media with special hydrophobic treatment
- Filter range tested as per EN779 and for fractional and gravimetric water droplet (fog) separation, see page 2
- Available in filter classes G4, M5, and M6 per EN 779:2012

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TECHNICAL DATA

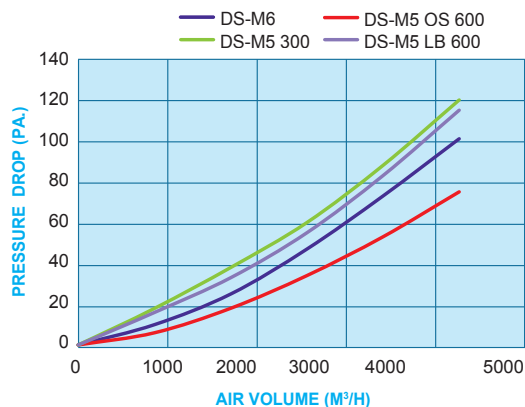
Product	Unit	DS-M5-600 LB*	DS-M5-600 OS*	DS-M5-300	DS-M6-600
Rated air flow (1/1 size)	m³/h	3400	3400	3400	3400
Initial pressure drop at rated air flow (3400 m³/h)	Pa	50	55	85	65
Initial pressure drop at rated air flow (4250 m³/h)	Pa	75	80	110	85
Recommended final pressure drop	Pa	450	450	450	450
Filter class per EN779:2012	-	M5	M5	M5	M6
Average Arrestance	%	96	98	95	98
Average Efficiency	%	46	56	42	62
Dust holding capacity (Ashrae dust) 450 Pa	g/unit	970	1050	420	1200
Water Fog separation test results (see test conditions below)	-	DS-M5-600 LB	DS-M5-600 OS	DS-M5-300	DS-M6-600
Test air flow	m³/h	4250	4250	4250	4250
Water Fog separation efficiency (mass related efficiency)	%	99,9	99,9	99,9	99,95

* LB = Land based, OS = Off shore

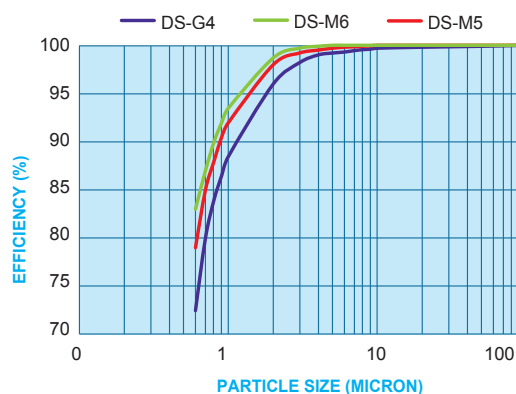
PRODUCT GEOMETRIES

Product Geometries	Unit	DS-M5-600 1/1 LB	DS-M5-600 1/1 OS	DS-M5-300 1/1	DS-M6-600
Filter dimensions	mm	595x595	595x595	595x595	595x595
Filter length	mm	620	620	330	620
Filter medium area	m²	3,8	5,1	1,9	5,1
Nr. of pockets	-	6	8	6	8
Filter weight	kg	2,4	32,6	1,9	3
Package - nr of filters per box	unit	2	2	2	2
Suitable for standard mounting frame	mm	610x610	610x610	610x610	610x610
Maximum continuous working temperature	°C	≤ 70	≤ 70	≤ 70	≤ 70
Admissible relative humidity	%	100	100	100	100
Maximum final operating pressure drop	Pa	600	600	600	600
Burst pressure drop	Pa	> 6000	> 6000	> 6000	> 6000
Options available on request		Gasket 6 mm on downstream, on upstream side or on both sides			

PRESSURE DROP vs AIR VOLUME



WATER DROPLET FOG SEPARATION EFFICIENCY



TEST CONDITIONS AND REMARKS

- Relative humidity of test air: ≥ 95 %
- Upstream water fog concentration** = 27 mg/m³
- Upstream size range of fog: < 0.5 - 20 µm
- Upstream mass median droplet diameter: = 6.0 µm
- Downstream mass median dropl. diameter: appr. 0.6 µm (depending on filter type and efficiency)
- Measuring range of particle spectrometer: 0.5 - 42 µm
- Test filters new, conditioned with upstream fog for 140 h

** Representing a typical natural fine fog with a visibility of approx. 300 m, generated by injecting water with pressurised air nozzles into the test air flow and separation of coarse droplets by a demister.

All data are average indicative values with usual manufacturing and testing tolerances. We reserve the right to modify performance data without prior notice. Specific performance data will require our written confirmation. Filtrair® is the registered trade mark of Filtrair bv.

Filtration Group

Process Technologies Division

ISO 9001 Registered Company



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